

## Supporting information

### Study on rubber toughening of aliphatic polyketone via poly(ether-block-amide)

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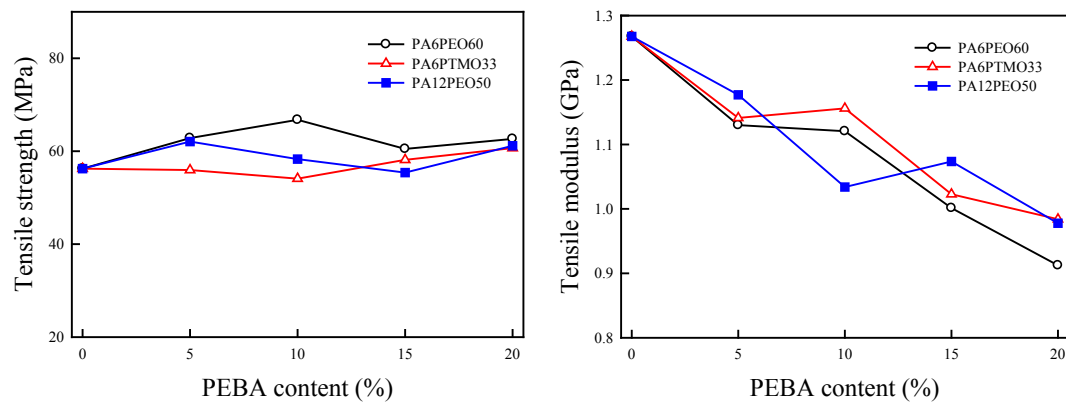
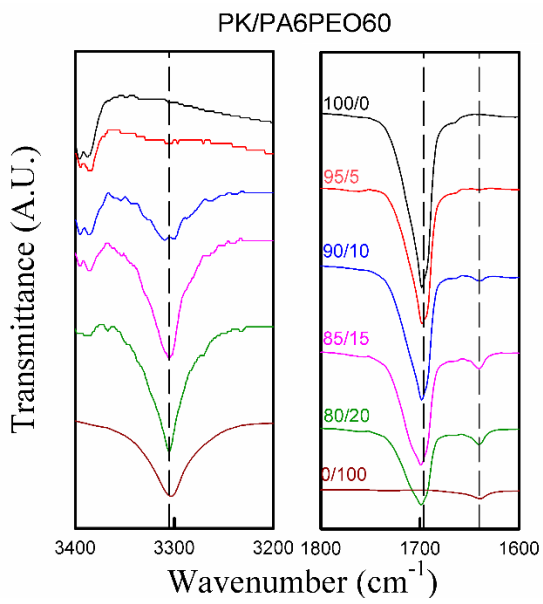
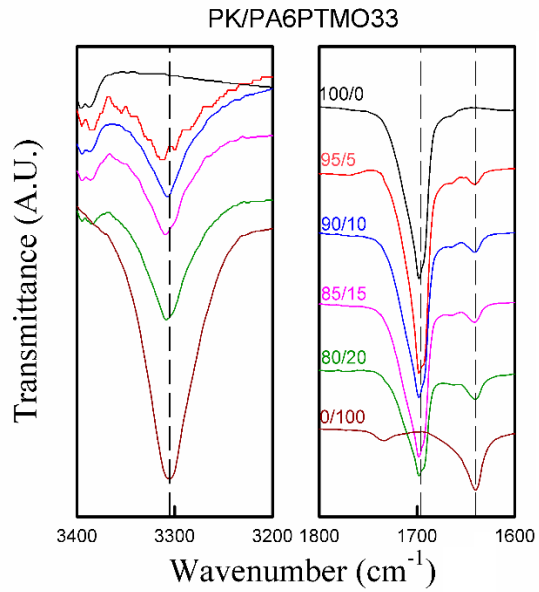


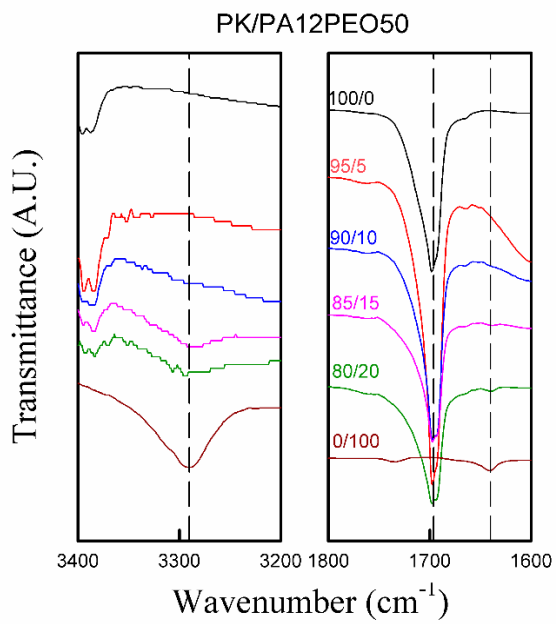
Fig. S1 Tensile test results of PK-H/PEBA blends. (a) Tensile strength of PK-H/PEBA, (b) Tensile modulus of PK-H/PEBA.



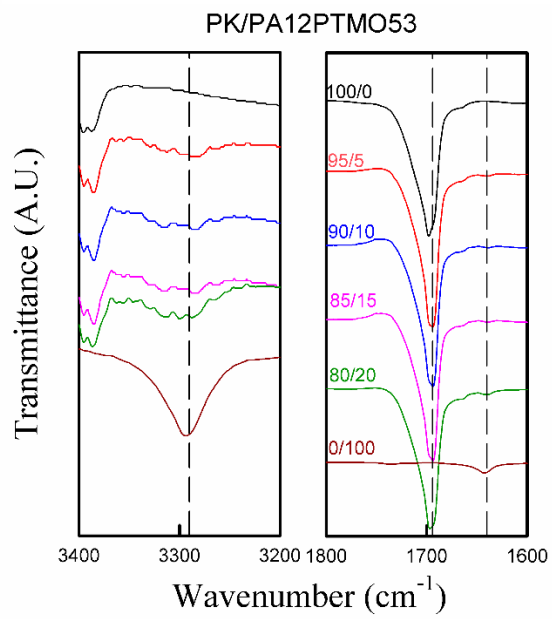
(a)



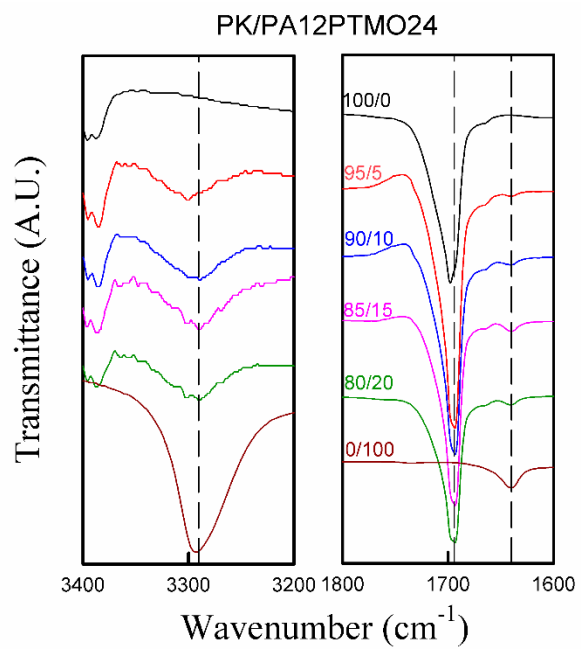
(b)



(c)

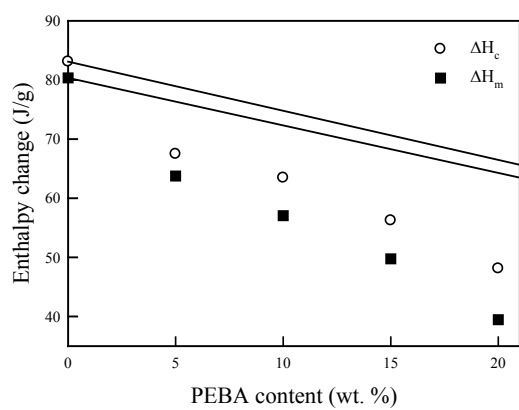


(d)

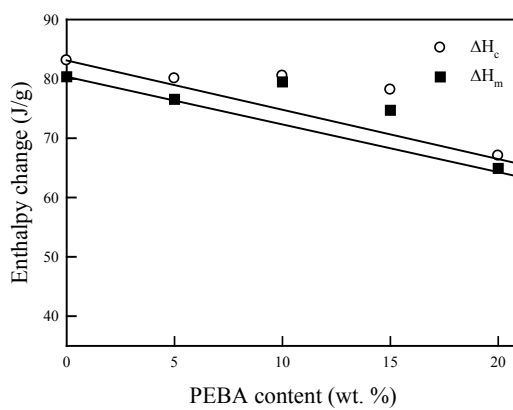


(e)

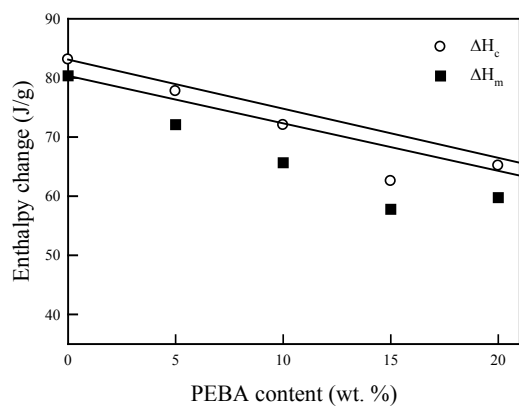
Fig. S2 FTIR spectra of PK-L/PEBA blends. (a) PK-L/PA6PEO60, (b) PK-L/PA6PTMO33, (c) PK-L/PA12PEO50 (d) PK-L/PA12PTMO53, (e) PK-L/PA12PTMO24



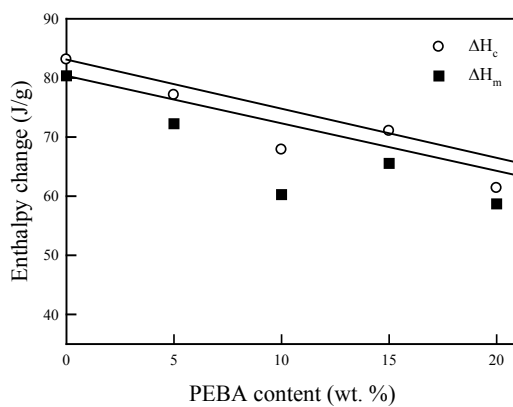
(a)



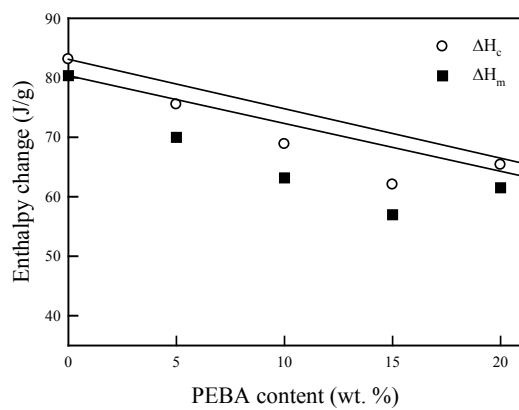
(b)



(c)

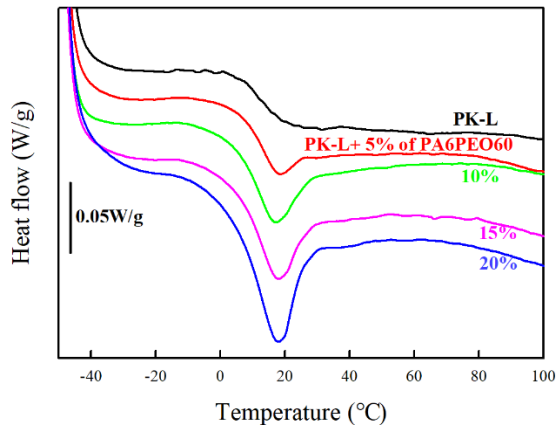


(d)

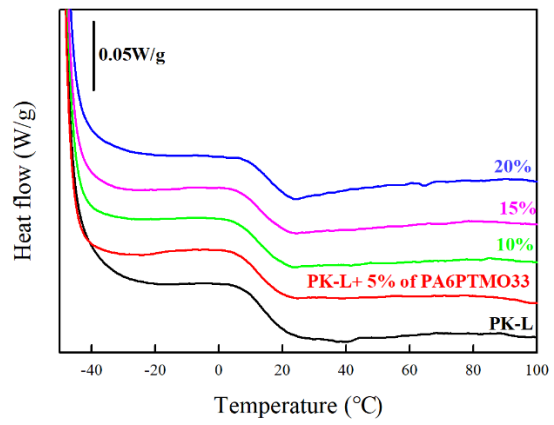


(e)

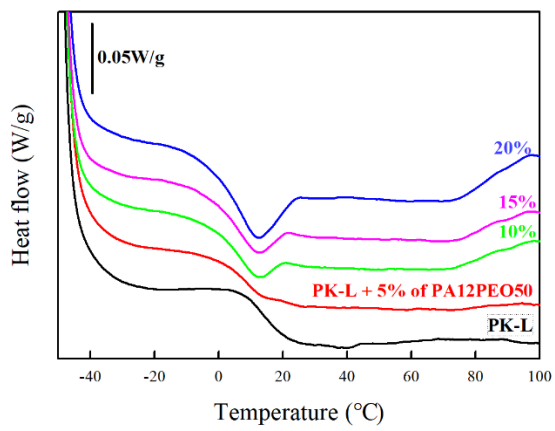
Fig. S3  $\Delta H_c$  and  $\Delta H_m$  of PK-L and PK-L/PEBA blends. (a) PK-L/PA6PEO60, (b) PK-L/PA6PTMO33, (c) PK-L/PA12PEO50 (d) PK-L/PA12PTMO53, (e) PK-L/PA12PTMO24



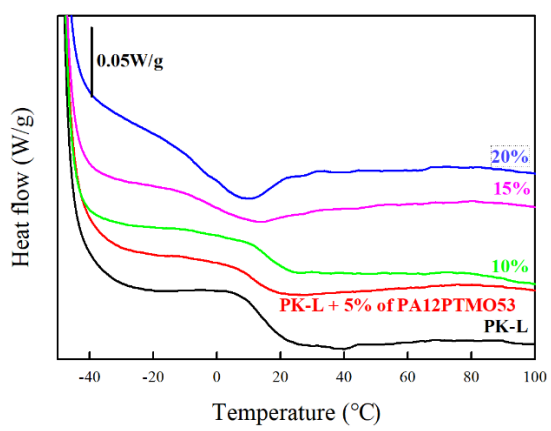
(a)



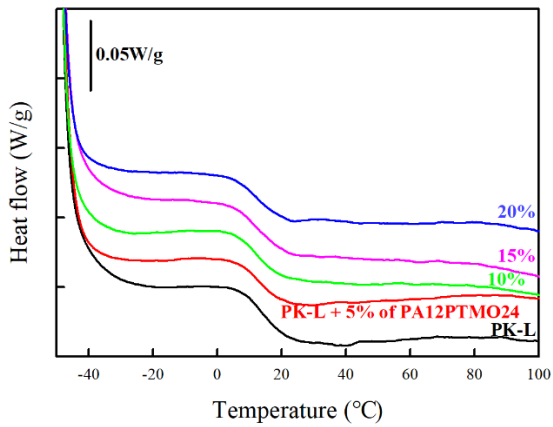
(b)



(c)



(d)



(e)

Fig. S4 DSC heating thermograms of PK-L and PK-L/PEBA blends near  $T_g$  of PK-L phase. (a) PK-L/PA6PEO60, (b) PK-L/PA6PTMO33, (c) PK-L/PA12PEO50 (d) PK-L/PA12PTMO53, (e) PK-L/PA12PTMO24